

Fitting Instructions

Replacing door drop-glass with fixed polycarbonate windows

BEFORE YOU START - Leave protective film on polycarbonate window, peeling back the edges only during fitment.

- Remove all glass and window winder mechanisms, leaving the rubber seals in place.
- Place the polycarbonate window in the bottom of the door using the reverse method of the glass removal.
- Lift the polycarbonate window up in to it's final position ensuring it is seated in the rubber seals correctly.

Using either of the 3 following methods, whichever is best suited to your door shape.

Method 1 – Self tapping screws:

- Drill 4 or 5 clearance holes in the top of your inner door skin
- Drill the same number of pilot holes in the polycarbonate window
- Using self tapper screws, hold the window in place.

Method 2 – Bolt

- Drill 3 M6 clearance holes in the top of your inner door skin and bottom of the polycarbonate window.
- Use a long M6 bolt with 3 nuts on – 1 to hold the bolt to the inner door skin, and 1 (with a washer) either side of the polycarbonate window.

Method 3 – Bracket

- Make a pair of simple brackets from metal or plastic and bolt to the base of the polycarbonate window.
- Bolt these brackets to the inner door skin either using a pre-existing hole, or drill another to use.