

Fitting Instructions

Replacing bonded glass with bonded polycarbonate windows

BEFORE YOU START - Leave protective film on polycarbonate window, peeling back the edges only during fitment.

- Remove all glass. If unsure, this should be completed by an automotive glazing specialist with the correct cutting tools to avoid damage to your vehicle.
- Prime the bodywork of the vehicle using a suitable glazing primer, especially important if the vehicle has been freshly repainted.

Recommended products

Available from the ACW Motorsport Plastics online shop.

Dinitrol 550 black edge primer

Dinitrol 501 HC-FM bond

Flat polycarbonate windows

ACW flat windows do not come with a pre-applied black primer border. To ensure a neat finish and a strong bond, we recommend these windows have a border applied using the Dinitrol 550 black edge primer. Masking the inside of the window will ensure a neat, professional finish.

Apply a bead of bond to the bodywork of the vehicle and place the window on to the vehicle. Tape the window to vehicle and allow to set, using the guide on the bond to determine the length of time required.

Thermoformed polycarbonate windows

All ACW thermoformed polycarbonate windows are primed and ready to fit. Apply a bead of bond to the bodywork of the vehicle and place the window on to the vehicle. Tape the window to vehicle and allow to set, using the guide on the bond to determine the length of time required.